

PROTOTYPE

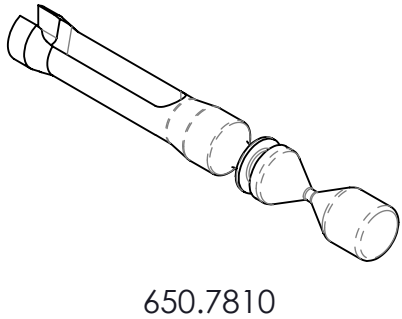
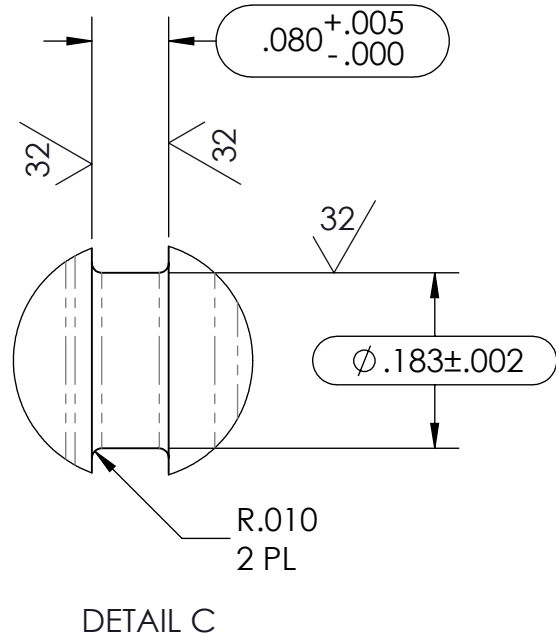
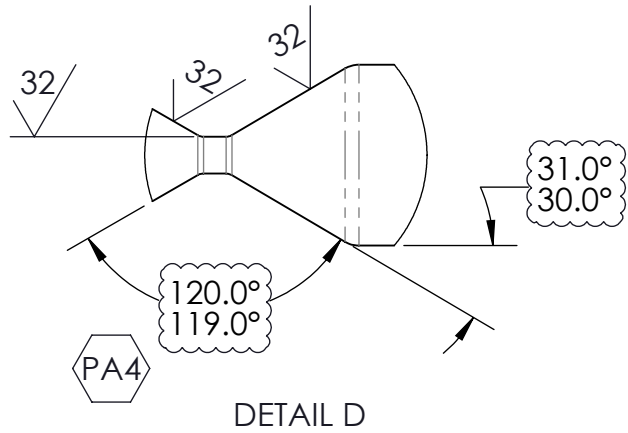
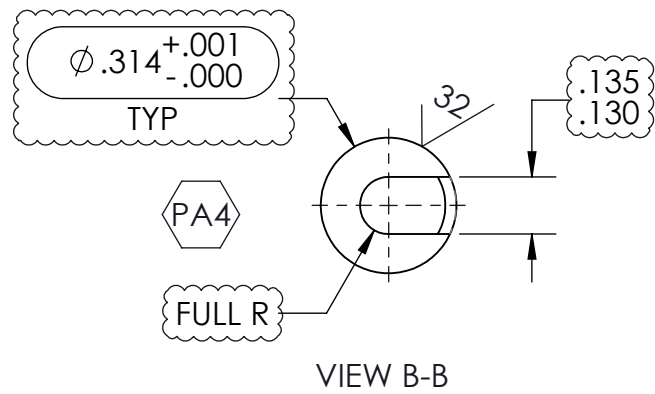
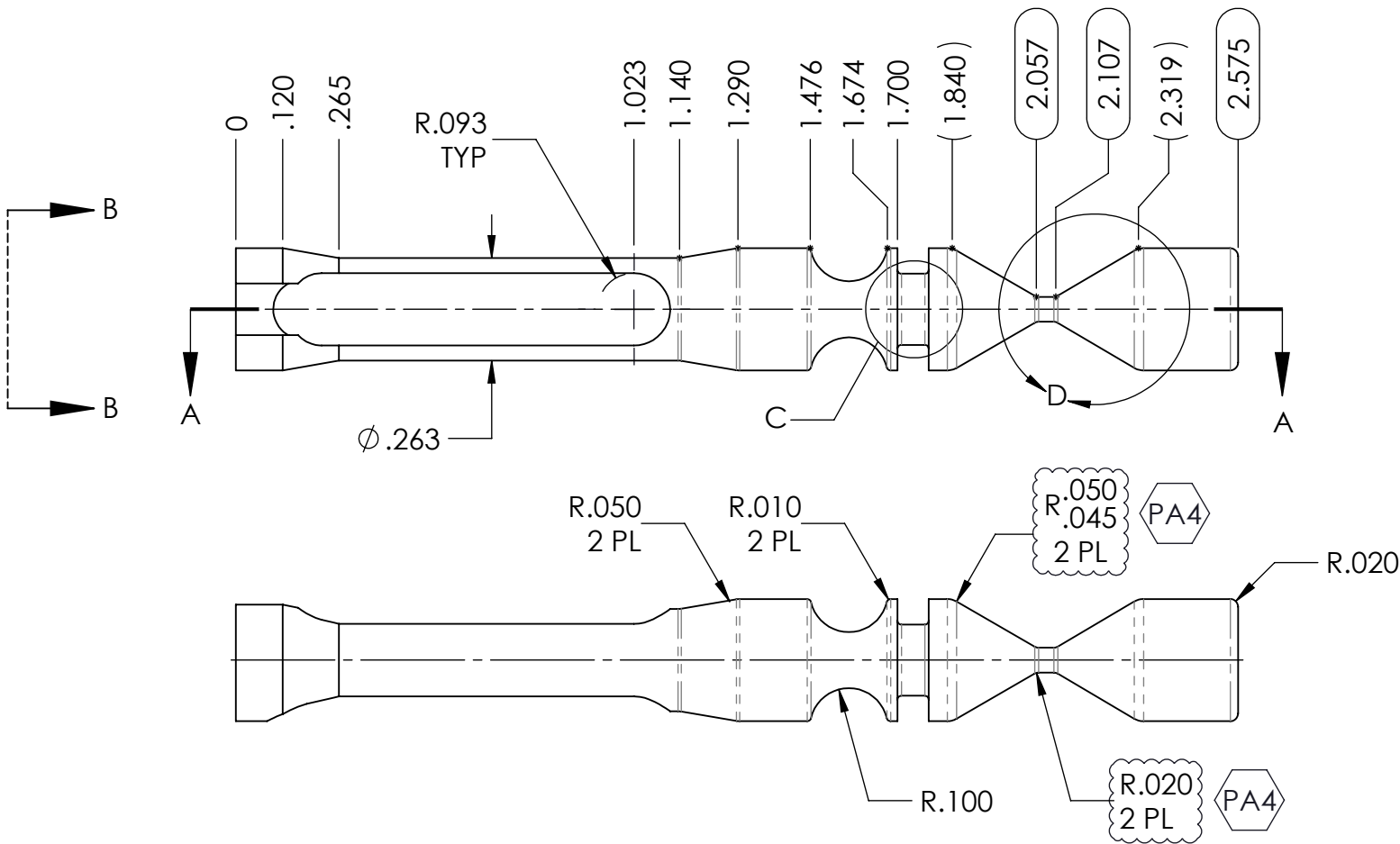
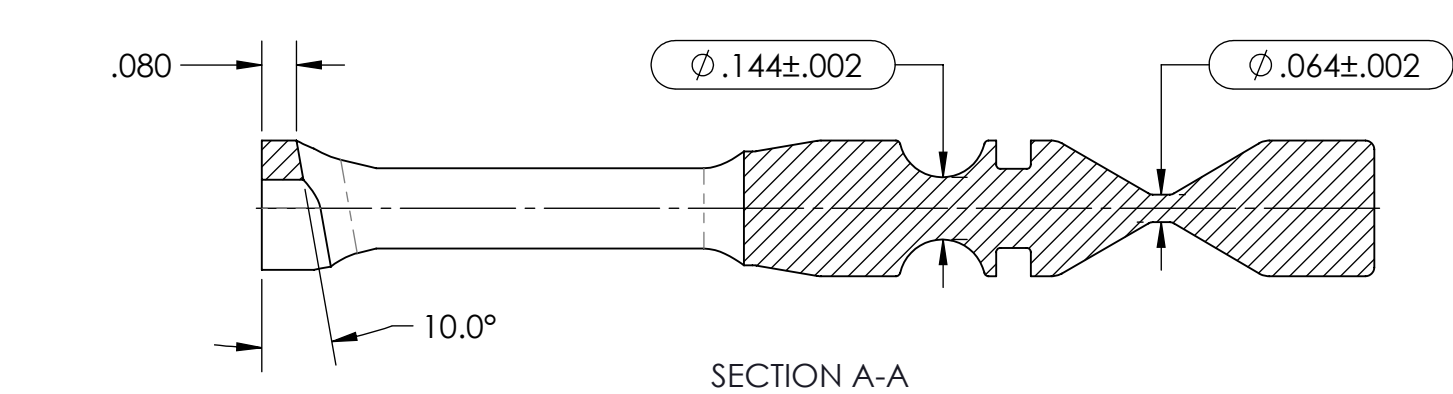
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NOTES:

- 1 MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582
- 2 DEBURR AND BREAK ALL SHARP EDGES: .005 TO .010 MAX PA4
- 3 IDENTIFY IAW MPP-120
- 4 FINISH $\sqrt{125}$ MAXIMUM UNLESS OTHERWISE SPECIFIED
- 5 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-28-14	P. BRAVO
A	INCORPORATED ECN 05014	07-13-15	P. BRAVO

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PA1 - PA3	REFER TO PREVIOUS REVISIONS	-	T. CROSS	MDI	NEXT ORDER	K. TAILOR
SHEET 1 A3-1 B5-1	PA4	REORGANIZED VIEW B-B FOR CLARITY ADDED DEBURR DIMENSION TO NOTE 2 DIAMETER WAS $\varnothing.314 \pm .002 / -.000$ IS $\varnothing.314 \pm .001 / .000$ REPLACED R.0670 $\pm .0025$ WITH FULL R AND .130-.135 RADIUS WAS R.050 IS R.045-.050 RADIUS WAS R.025 IS R.020 DIMENSION WAS $120^\circ \pm 1^\circ$ IS 119° - 120° ADDED 30° - 31° ANGLE DIMENSION	04-28-22	J. GARDINER	MDI	NEXT ORDER	K. TAILOR
D4-1							
D5-1							



	1	650.7810	PULL ROD		
	F/N	P/N	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 04-28-14		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		
650.5300	DRAWN BY N.CAP	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO 04-28-14				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		PULL ROD		
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.7800	REV. PA4	
	SCALE NONE			SHEET 1 OF 1	